



**BSI Standards Publication**

# **Automation systems and integration — Numerical control of machines — Program format and definitions of address words**

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Part 1: Data format for positioning, line motion and contouring control systems

## National foreword

This British Standard is the UK implementation of ISO 6983-1:2009.

The UK participation in its preparation was entrusted to Technical Committee AMT/4, Industrial data and manufacturing interfaces.

A list of organizations represented on this committee can be obtained on request to its committee manager.

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### Amendments/corrigenda issued since publication

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