
**Industrial automation systems and
integration — Physical device control —
Data model for computerized numerical
controllers —**

**Part 1:
Overview and fundamental principles**

*Systèmes d'automatisation industrielle et intégration — Commande des
dispositifs physiques — Modèle de données pour les contrôleurs
numériques informatisés —*

Partie 1: Aperçu et principes fondamentaux



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