

INTERNATIONAL STANDARD

ISO
2818

Third edition
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Plastics — Preparation of test specimens by machining

Plastiques — Préparation des éprouvettes par usinage



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 2818 was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 2, *Mechanical properties*.

This third edition cancels and replaces the second edition (ISO 2818:1980), which has been revised with respect to the following points:

- normative references for the geometry of cutting tools and abrasive tools and products;
- introduction of notching;
- extension of the table for recommended machining conditions.

Annex A of this International Standard is for information only.