
**Steel roller chains, types S and C,
attachments and sprockets**

*Chaînes à rouleaux en acier, types S et C, plaques-attaches et roues
dentées*



Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 487 was prepared by Technical Committee ISO/TC 100, *Chains and chain wheels for power transmission and conveyors*.

This third edition cancels and replaces the second edition (ISO 487:1984), which has been revised to include the latest features and products that are needed by industries using these chains and attachments. This edition introduces a new range of higher strength chains ("H" series) and the "F4" attachments for the S45 and S55 chains whilst deleting the "corn picker" attachments as these are not deemed relevant to current practice in industry.

Annex A forms an integral part of this International Standard. Annex B is for information only.

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International Organization for Standardization
Case postale 56 • CH-1211 Genève 20 • Switzerland
Internet iso@iso.ch

Printed in Switzerland